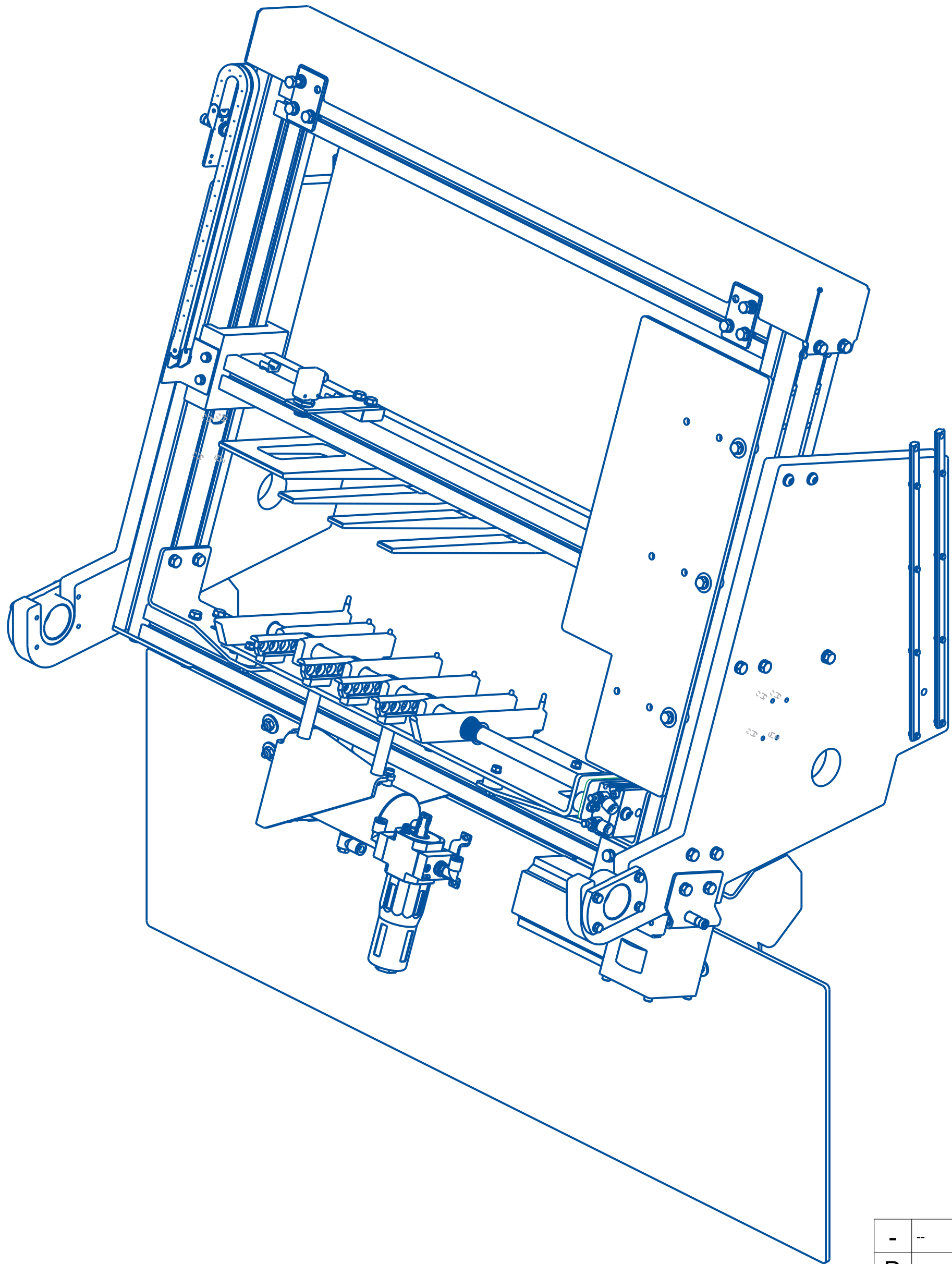


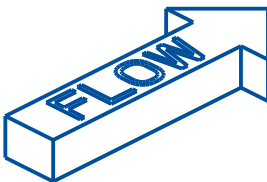


ITEM	QTY	DESCRIPTION	PART NUMBER
1	11	SQUARE NUT, M8, MINITEC	09-038064-6000-0
2	1	ROLLER CHAIN, NO. 35, SS, 207 PITCHES	U5001668P_CFG2
3	1	MTG BRKT, E06 E-Z CHAIN W/PIN	U5001876P
4	1	MTG BRKT, E06 E-Z CHAIN W/BORE	U5001877P
5	1	EZ CHAIN, E06-16-018-0	U5001940P_CFG1
6	4	SPACER, 15x9x18L	U5007930P
7	1	GUARD, MAGAZINE CHAIN	U5007936M
8	1	ASSY, BOTTOM DETENT PLATE x2, RH	U5007948M-001
9	1	ASSY, MAG. TOP SUPPORT	U5007949M
10	1	ASSY, MID DETENT, x2	U5007951M
11	1	ASSY, MAG VERT SPRT, RH	U5007952M
12	1	ASSY, MAG VERT SPRT DRIVEN, RH	U5007953M-002
13	1	ASSY, TOP DETENT BAR x2, RH	U5007959M
14	1	GUARD, MAGAZINE TOP	U5016692M
15	3	SPACER, MAGAZINE SIDE GUARD	U5016694M
16	1	GUARD, MAGAZINE SIDE	U5016765M
17	1	ASSY, MAGAZINE VIBRATOR LUBRICATOR	U5022387M
18	8	WASHER, RUBBER, 3/8 IN ID, 13/16 IN OD	U5009049P
19	1	LEXAN KIT, UNDER MAGAZINE	U5030075M

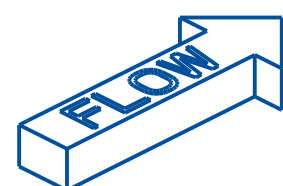
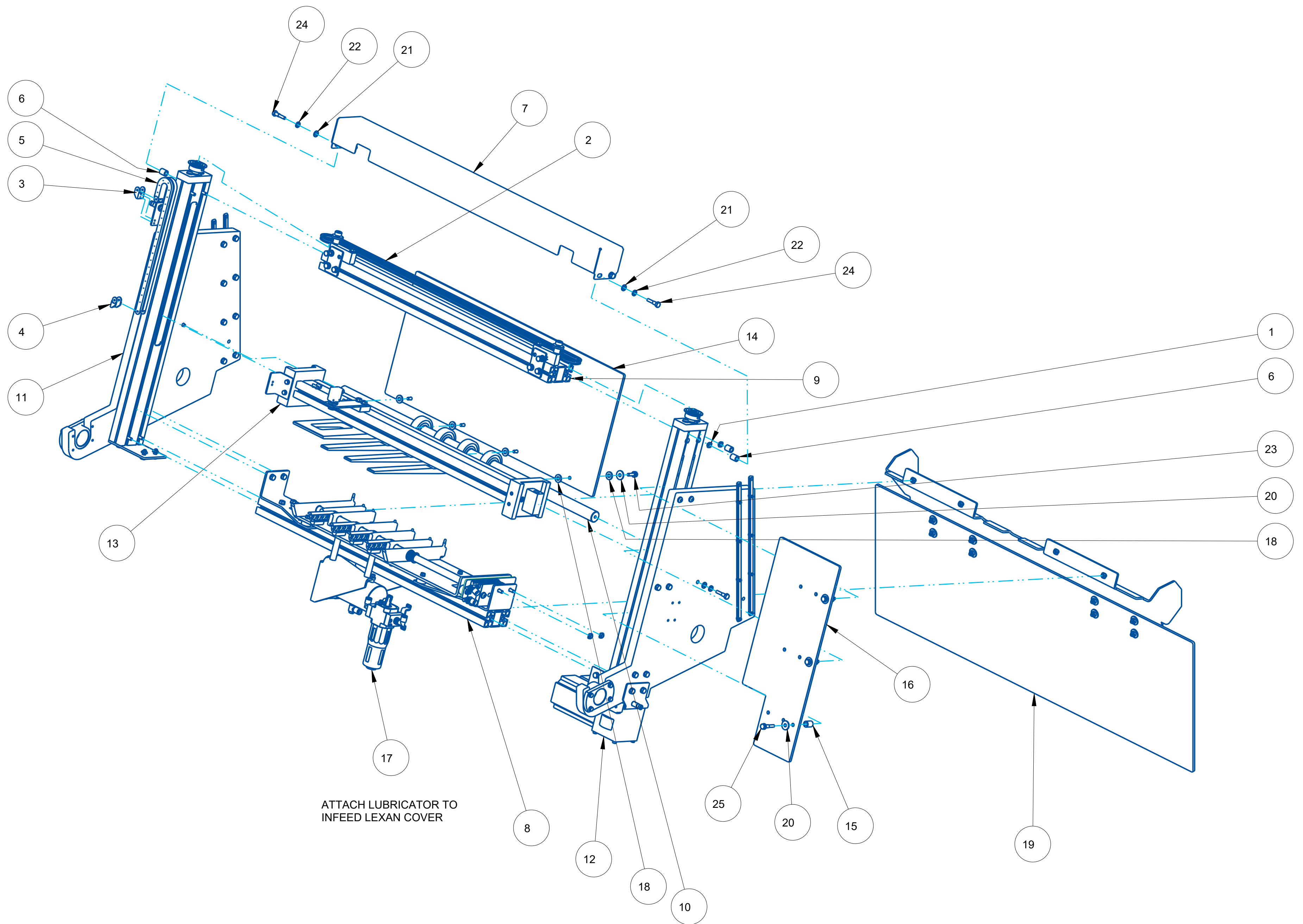
ITEM	QTY	EXPENSE ITEMS	PART NUMBER
20	7	M8 FENDER WASHER DIN9021B SS	U6002509P_1_EXP
21	4	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
22	4	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
23	4	SCREW HHCS, M8x25 LW SS	U6002764P_L_EXP
24	4	SCREW HHCS, M8x35 SS	U6002766P_EXP
25	3	SCREW HHCS, M8x40 LW SS	U6002767P_L_EXP



NOTE:
IF THIS MAGAZINE IS USED WITH EXTENDED HOPPER,
THEN SPEICAL 24PACK TOP DETENT IS REQUIRED AND WILL
APPEAR ON EXTENDED HOPPER BILL & DWG



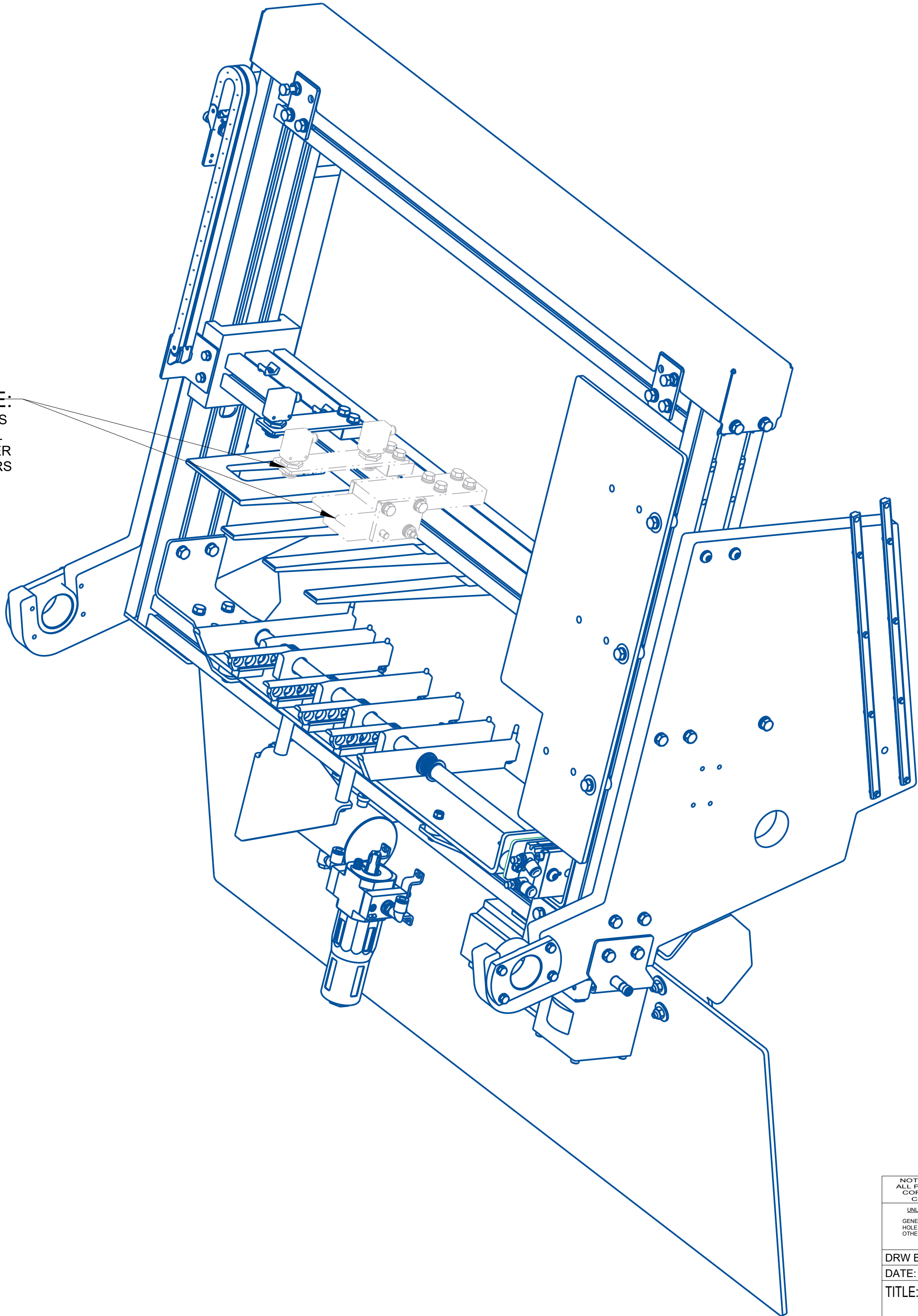
-		--			NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.			
D	ADDED ITEM 19	CAO			UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING			
		06-JUL-21			GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS μ 12	CONCENTRICITY $\pm$ 0.02 PERPENDICULARITY $\pm$ 0.02/CM ANGULARITY $\pm$ 0.25°	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt$ (125)	METRIC
C	1) ADDED ITEM 18 2) ITEM 20 QTY WAS 15	RT			DRW BY: R THOMAS		CHK'D :	
B	ADDED NOTE NO ECN	HD			DATE: 26-Sep-11		DATE :	
A	ADDED ITEM 17 SEE ECN002682	HD			TITLE:		ASSY, CARTON MAGAZINE x2, RH	
REV.	DESCRIPTION	BY	CHK'D	13/64	999	C	U5007957M-002	
		DATE	DATE	SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	D
								REV
								VER 1
								1/3 SHEETS



ATTACH LUBRICATOR TO
INFEED LEXAN COVER

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS ±12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓ (125)				MATERIAL: SEE BOM FINISH: -	
DRW BY: R THOMAS		CHK'D :				ENGR. BY : R PATTERSON			
DATE: 28-Sep-11		DATE :				DATE :			
TITLE: ASSY, CARTON MAGAZINE x2, RH						MeadWestvaco		Packaging Systems Atlanta, Georgia Deols, FRANCE	
9/64 SCALE	999 MATERIAL CODE	C DRW. SIZE	DRW. N°	U5007957M-002			D REV	VER 1	2/3 SHEETS

NOTE:
MOUNTING LOCATIONS
FOR OPTIONAL
EXTENDED HOPPER
ADVANCE SENSORS



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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE, SLOT .12 OTHERS .012		CONCENTRICITY ± 0.02 PERPENDICULARITY ± 0.02 /CM ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$		 METRIC		MATERIAL: SEE BOM FINISH: *	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : R PATTERSON			
DATE: 24-Jan-17				DATE :		DATE :			
TITLE: ASSY, CARTON MAGAZINE x2, RH								Packaging Systems Atlanta, Georgia Deols, FRANCE	
1/4 SCALE	999 MATERIAL CODE	C DRW. SIZE	DRW. N°	U5007957M-002			D REV	VER 1	3/3 SHEETS